

Investigation on morphology control of the nanoporous nickel phosphate

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Abstract: VSB-1 was synthesized by hydrothermal method in various synthesis conditions, and the influences of the synthesis conditions on the morphology of VSB-1 were studied. The results show that by adjusting the synthesis conditions, different morphologies of VSB-1 can be obtained. The morphology of VSB-1 changes from a needle-like to mushroom-like shape and the diameter of the VSB-1 also varies. The morphologies influence the surface areas of VSB-1. The needle-like VSB-1 has a higher BET (Brunauer-Emmet-Teller) surface than that of mushroom-like VSB-1. Meanwhile, the results show that VSB-1 has high thermal stability.

Key words: nanoporous nickel phosphate; morphology; VSB-1; hydrothermal method

CLC number: X932; O611.4 **Document code:** A **doi:**10.3969/j.issn.0253-2778.2016.12.007

Citation: NIE Shibin, DONG Xiang, ZHANG Chi, et al. Investigation on morphology control of the nanoporous nickel phosphate [J]. Journal of University of Science and Technology of China, 2016, 46(12): 1007-1014.

多孔磷酸镍形貌控制研究

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摘要: 利用水热合成法制备了 VSB-1, 并研究了不同合成条件对 VSB-1 形貌的影响。研究表明, 通过调节合成条件可以制备不同形貌的 VSB-1。VSB-1 的形貌可以从针状变成蘑菇状, 并且 VSB-1 颗粒尺寸以及比表面积也发生了变化。针状 VSB-1 相比蘑菇状 VSB-1 具有更高的比表面积。同时研究表明, VSB-1 具有较好的高温热稳定性, 在 400 °C 仍能保持蘑菇状形貌。

关键词: 多孔磷酸镍; 形貌; VSB-1; 水热合成法

Received: 2016-04-12; **Revised:** 2016-07-22

Foundation item: Supported by National Natural Science Foundation of China (51303004, U1332134), PhD Programs Foundation of Ministry of Education of China (20133415120001).

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0 Introduction

Zeolite molecular sieves have been attracting wide attention due to their unique internal structure that can be used in many fields. The aluminosilicate zeolites, as an important kind of zeolites, have represented the predominant class of microporous materials for a long time^[1]. Porous phosphates containing a transition metal are becoming more and more promising. Transition metals can be used as structure-directing agents in the synthesis of porous phosphates. Meanwhile, some novel properties not seen in traditional aluminosilicate zeolites can be realized with the introduction of transition elements^[2-4]. Guillou et al. successively synthesized nanoporous nickel phosphates molecular sieves-VSB-1^[5]. The structure of VSB-1 is based on a large unidimensional channel composed of 24 NiO₆ and 12 P—OH groups in each window of channel. The typical preparation has been achieved by hydrothermal synthesis at 180 °C for 5 d in the presence of organic diamines as templates or structure-directing agents^[5]. VSB-1 has shown excellent properties such as hydrogen storage^[4], selective hydrogenation^[6] and so on^[7]. Furthermore it can be used as a synergist in intumescent flame retardancy system^[8-9].

Because the morphology of nanoporous nickel phosphate has a close relationship with its properties, the crystal shape and size are necessary for their applications. The strategy to control the crystal shape and size is getting more and more attention. There have been some reports about molecular sieves controlling surface morphology^[10-12]. However, as a promising catalyst, the controlling surface morphology of VSB-1 still lacks investigation.

So in this work, based on the classical way to synthesize VSB-1, VSB-1 was synthesized by hydrothermal method in various conditions. The influence of the pH value, reactant time and ratio

of reactant compositions on the morphology of the final products were studied, respectively.

1 Experimental

1.1 Materials

Nickel (II) dichloride hexahydrate (mass fraction 98%), and phosphoric acid (mass fraction 85%) were purchased from Sinopharm Chemical Reagent Co., Ltd. Ammonia was obtained from Shanghai Yuanda Petroxide Co., Ltd.

1.2 The synthesis of nanoporous nickel phosphates VSB-1

Typical synthetic steps were as follows: Firstly, nickel the source was dissolved in deionized water, followed by adding phosphoric acid. Then, after fully mixed, the nickel dichloride aqueous solution was added with ammonium fluoride. Then proper amount of aqueous ammonia was subsequently dropped into the aqueous solution with gentle agitation to adjust pH. The resulting green solution was aged for half an hour and then heated in 100 mL Teflon lined reactors at 180 °C. The synthesis conditions are summarized in Tabs. 1~3. After that, the yellowish green powders taken out from the autoclaves were filtered and washed with deionized water at room temperature, and then dried in an oven at 100 °C in air condition overnight.

1.3 Characterization

X-ray diffraction (XRD) patterns were performed using a Japan Shimadzu XRD-6000 X-ray diffractometer equipped with graphite monochromatized high-intensity Cu-K α radiation ($\lambda=0.1542$ nm), and operated at 40 kV voltage and 30 mA current.

The scanning electron microscopy (SEM) images were taken using KYKY-2800B (produced by KYKY Technology Co., Ltd., China) and Sirion200 scanning electron microscopes (produced by FEI, USA). The char was adhibited on the copperplate, and then coated with gold/palladium alloy ready for imaging.

Tab. 1 Effect of the composition in the synthesis of VSB-1

sample	synthesis conditions						
	NiCl ₂ · 6H ₂ O	H ₃ PO ₄	NH ₄ F	H ₂ O	pH	temperature/°C	reaction time/h
NP-0	1	1	0	40	2.5	180	72
NP-1	1	1	1	40	2.5	180	72
NP-2	1	1.5	1	40	2.5	180	72
NP-3	1	2	1	40	2.5	180	72
NP-4	1	3	1	40	2.5	180	72
NP-5	1	1	1.5	40	2.5	180	72
NP-6	1	1	2	40	2.5	180	72
NP-7	1	1	3	40	2.5	180	72

Tab. 2 Effect of the pH in the synthesis of VSB-1

sample	synthesis conditions						
	NiCl ₂ · 6H ₂ O	H ₃ PO ₄	NH ₄ F	H ₂ O	pH	temperature/°C	reaction time/h
NP-8	1	1	1	40	1.5	180	72
NP-9	1	1	1	40	3.5	180	72
NP-10	1	1	1	40	5.5	180	72

Tab. 3 Effect of the reaction time in the synthesis of VSB-1

sample	synthesis conditions						
	NiCl ₂ · 6H ₂ O	H ₃ PO ₄	NH ₄ F	H ₂ O	pH	temperature/°C	reaction time/h
NP-11	1	1	1	40	2.5	180	24
NP-12	1	1	1	40	2.5	180	48
NP-13	1	1	1	40	2.5	180	96
NP-14	1	1	1	40	2.5	180	120

Thermogravimetric analysis (TGA) was performed on a Mettler-Toledo TGA/SDTA851e instrument with a heating rate of 20 °C · min⁻¹ and air flow rate of 50 mL · min⁻¹. Samples were measured in an alumina crucible with a mass of about 5 mg.

The BET (Brunauer-Emmet-Teller) surface area and pore structure were analyzed using JW-BK222 specific surface area analyzer produced by JWGB SCI. & TECH. Each sample was heat-treated at 623 K for 1 h before measurement.

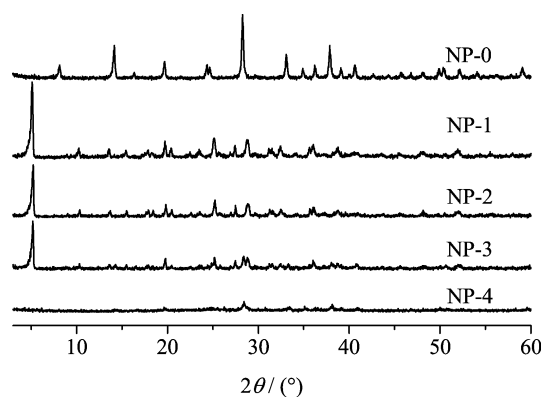
2 Results and discussion

2.1 Effect of the reactant compositions in the synthesis of VSB-1

Changing reactant compositions, the diameter and morphology of VSB-1 could be both controlled.

By the series of experiments represented in

Tab. 1, the effect of the phosphoric acid and ammonium fluoride on synthesis and morphology controlling of VSB-1 is discussed. Fig. 1 shows the XRD results of samples NP-1 to NP-4. The diffraction peak positions of NP-1 to NP-3 patterns agree well with that of VSB-1 obtained by previous literature^[5,17], which indicates the amount of molar ratio of H₃PO₄ : NiCl₂ from 1 : 1 to 2 : 1

**Fig. 1 The XRD patterns of samples NP-0 to NP-4**

(under the same other conditions) can lead to successful crystallization of VSB-1. Whereas, once the ratio of $\text{H}_3\text{PO}_4 : \text{NiCl}_2$ increase to 3 : 1, the structure of VSB-1 can not be formed (NP-4). Meanwhile, fluorid ion is very important to the synthesis of VSB-1. The XRD patterns shown in Fig.2 confirm that the molar ratio of reactant mixtures $\text{NiCl}_2 \cdot 6\text{H}_2\text{O} : \text{H}_3\text{PO}_4 : \text{NH}_4\text{F} : \text{H}_2\text{O} =$

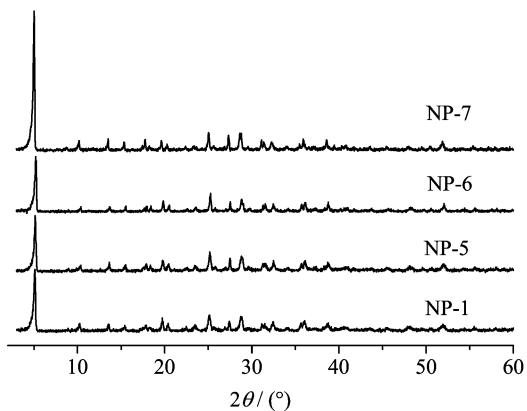


Fig. 2 The XRD patterns of samples NP-5 to NP-7

1 : 1 : 0 : 40 at the reaction temperature 180 °C for 72 h with pH 2.5 fails to synthesize VSB-1, forming a kind of nickel hydrogen phosphite hydroxide. VSB-1 can be excellently formed with the molar ratio of $\text{NH}_4\text{F} : \text{NiCl}_2$ from 1 : 1 to 3 : 1.

Fig. 3 shows the morphologies of VSB-1 from NP-1 to NP-4. As to NP-1, the particles present a mushroom-like morphology with a diameter of about 30 μm formed by the sharp needle-like structure. Only by changing the molar ratio of $\text{H}_3\text{PO}_4 : \text{NiCl}_2$ to 1.0~2.0 : 1 and keeping $\text{NH}_4\text{F} : \text{NiCl}_2$ unchanged, can the morphology of VSB-1 change. With $\text{H}_3\text{PO}_4 : \text{NiCl}_2$ equal to 1.5 : 1, NiP-2 has a number of morphologies, such as needle-like shape, partly mushroom-like shape and mushroom-like shape. With $\text{H}_3\text{PO}_4 : \text{NiCl}_2$ equal to 2 : 1, mushroom-like morphology (NP-3) disappears. NP-4 ($\text{H}_3\text{PO}_4 : \text{NiCl}_2$ equal to 3 : 1) has a tomato-like morphology which is quite

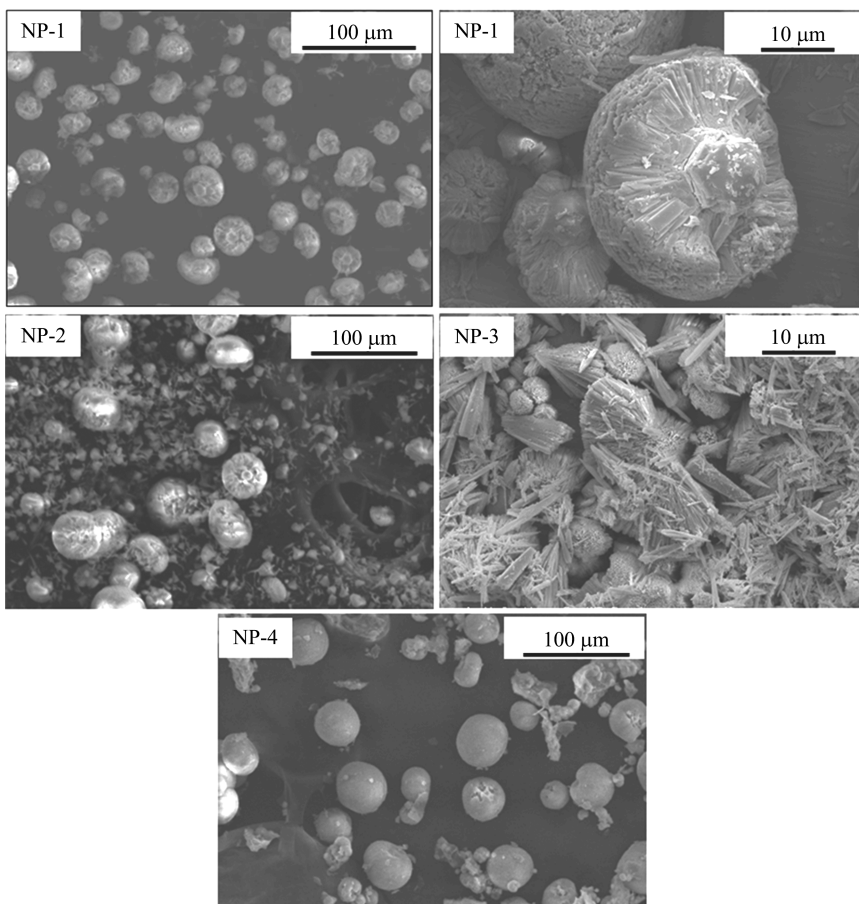


Fig. 3 The morphologies from NP-1 to NP-4

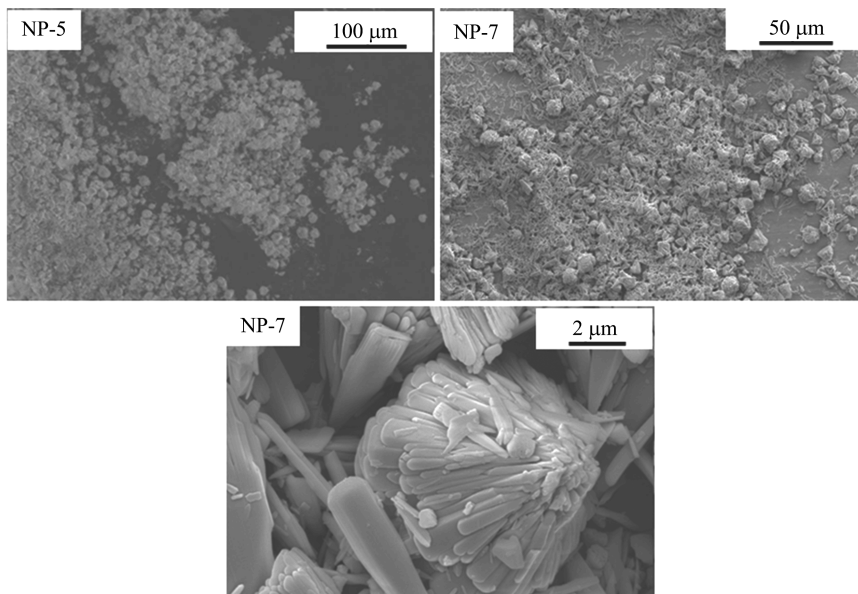


Fig. 4 The morphologies of NP-5 and NP-7

different from others due to the failure of the formation of VSB-1 structure. Fig. 4 shows the particle morphologies of NP-5 and NP-7. The particle diameter of NP-5 with $\text{NH}_4\text{F} : \text{NiCl}_2$ equal to 1.5 : 1 reduces to about 15 μm showing mainly partly mushroom-like shape. Once $\text{NH}_4\text{F} : \text{NiCl}_2$ reaches to 3 : 1 (NP-7), the particle morphology is still mainly partly mushroom-like shape, and the mushroom-like particles present different diameter range. It is obvious that the composition ratio affects the crystal procedure of samples. By changing composition ratio, the diameter and morphology of VSB-1 could both be controlled.

2.2 Effect of pH values in the synthesis of VSB-1

pH values of the reactant solution have a signal effect on the crystal procedure of VSB-1.

The pH value is also a crucial factor in the process of crystallization of porous structure material. By the series of experiments represented in Tab.2, the effect of pH values is discussed. Fig. 5 shows the XRD results of samples synthesized by different pH values. As can be seen in Fig. 5, fine VSB-1 structure can be obtained at pH 1.5, 2.5 and 3.5. The phase of NP-10 is determined as a kind of ammonium nickel phosphate hydrate by searching the powder

diffraction file database, showing that VSB-1 can not be obtained with the pH as high as 5.5. The SEM images (Fig.6) indicate that pH of the reactant solution has a signally effect on the crystal procedure. Compared with mushroom-like particles with 30 μm (NP-1), which are attained under pH 2.5, the NP-8 and NP-9 exhibit quite different morphologies. A mass of needle-like shape particles constitute NP-8, revealing that the final product may stay at the initial stage of the crystallization procedure when pH is 1.5. NP-9 shows disorderly morphologies at pH 3.5, showing lower morphology regularity compared with those obtained at pH 1.5 and 2.5.

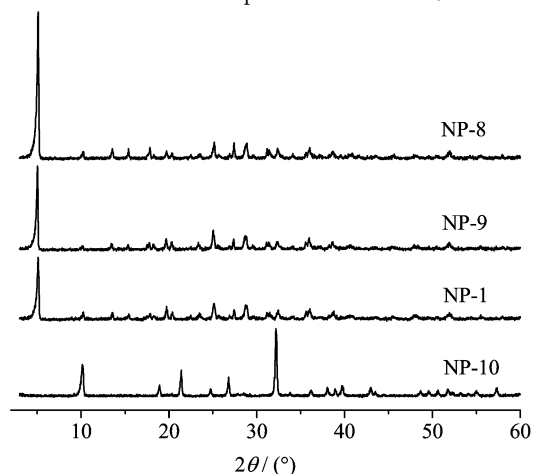


Fig. 5 The XRD patterns of VSB-1 at different pH values

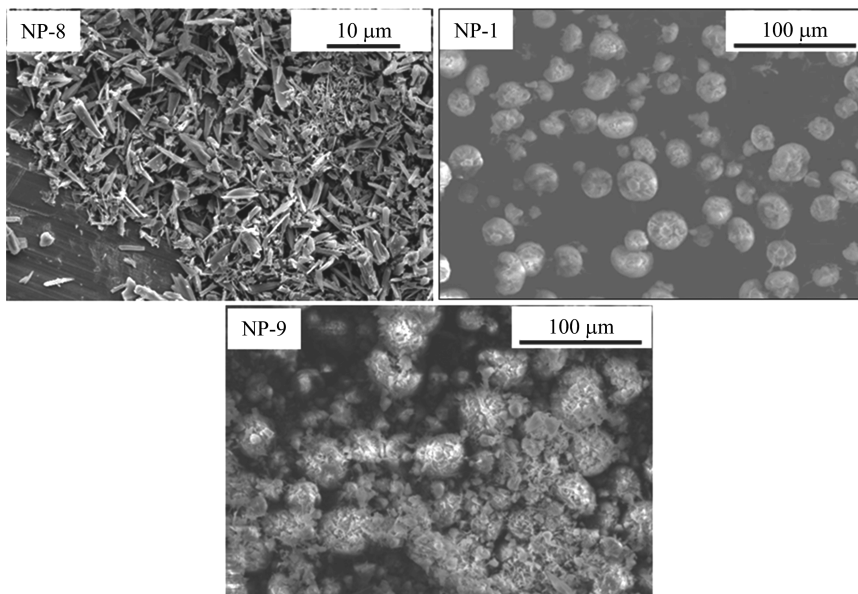


Fig. 6 The SEM images of VSB-1 at different pH

2.3 Effect of the reaction time in the synthesis of VSB-1

VSB-1 is more fully crystallized when the reaction time prolongs and the diameter of particles becomes greater.

Effect of the reaction time on the synthesis of VSB-1 is shown in Tab. 3. Keeping the molar ratio of reactant composition $\text{NiCl}_2 \cdot 6\text{H}_2\text{O} : \text{H}_3\text{PO}_4 : \text{NH}_4\text{F} : \text{H}_2\text{O} = 1 : 1 : 1 : 40$ and the pH 2.5 unchanging, different reaction times in a wide range from 1 to 5 d have been tried. Fig. 7 shows the XRD results of VSB-1 synthesized by different reaction times.

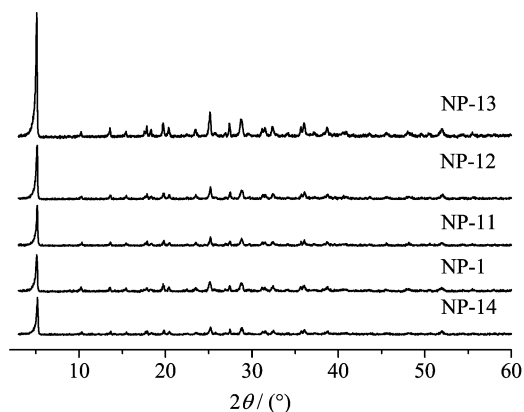


Fig. 7 The XRD patterns of VSB-1 synthesized with different reaction times

It can be observed that the VSB-1 is more

fully crystallized with the reaction time being prolonged, as is confirmed by the SEM images (Fig. 8). As shown in Fig. 8, VSB-1 shows mixed morphologies with both needle-like shape and mushroom-like shape when the reaction time is shorter than 72 h. Once the reaction time is as long as 72 h, there is only mushroom-like shape. Moreover, the diameter of particles becomes greater as the reaction time prolongs above 72 h.

2.4 Thermal stability and BET surface investigation on synthesized VSB-1

A selection of mushroom-like VSB-1 (NP-1) and needle-like VSB-1 (NP-8) was used to study the thermal stability and BET properties of VSB-1 with different morphologies. The BET surface areas of NP-1 and NP-8 were determined by N_2 adsorption. The BET surface areas of NP-1 and NP-8 are $110.6 \text{ m}^2 \cdot \text{g}^{-1}$ and $144.1 \text{ m}^2 \cdot \text{g}^{-1}$, respectively. The average adsorption pore sizes for NP-1 and NP-8 were 2.48 nm and 2.83 nm, respectively. The results of BET are consistent with the results of SEM. The mushroom-like shape is formed the needle-like structure, so NP-1 has a lower BET surface area compared with that of NP-8. The morphology of VSB-1 (NP-8) heated at $400 \text{ }^\circ\text{C}$ is shown in Fig. 9. It can be observed that NP-8 still keeps the mushroom-like shape.

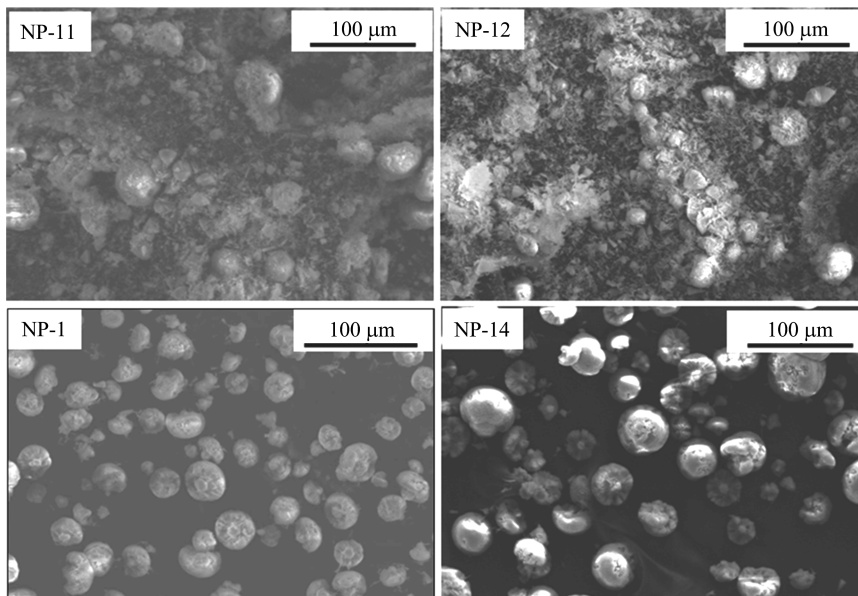


Fig. 8 The morphologies of VSB-1 synthesized with different reaction times

The morphology of VSB-1 does not change even at 400 °C, which shows that VSB-1 has a good thermal stability.

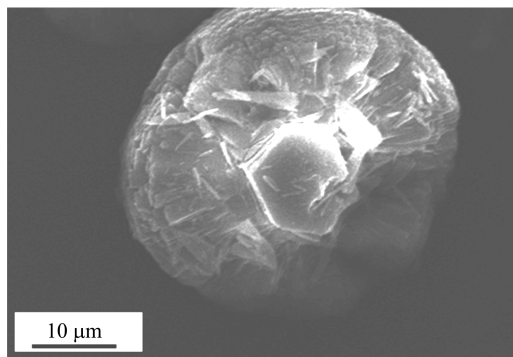


Fig. 9 The morphology of NP-8 heated at 400 °C

3 Conclusion

The different morphologies of nanoporous nickel phosphate-VSB-1 were synthesized by the hydrothermal method under various synthesis conditions. The results show that by adjusting the synthesis conditions such as pH value, reaction time, reaction temperature and ratio of reactant compositions, different morphologies of VSB-1 can be obtained. The morphology of VSB-1 changes from needle-like to mushroom-like shape, and the diameter of the VSB-1 also varies. The morphologies influence the surface areas of VSB-1.

The needle-like VSB-1 has a higher BET surface than that of mushroom-like VSB-1. The VSB-1 shows high thermal stability, and the mushroom like shape of VSB-1 can be kept even at 400 °C. The morphology does not greatly influence the thermal behaviour of VSB-1.

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